ASSEMBLY AND INSTALLATION INSTRUCTIONS

MPQ Mounting Post and MPS Ground Post Socket

For Nature House models M-12K, DH-12N, DR-12N and other houses that accept a 1-1/4" O.D. mounting post. Please use "Product Code #" when ordering replacement parts



CLAMP PARTS ARE PACKED INSIDE THE 1-3/4"X72" TUBE Remove end plugs, check against parts list

PARTS PACKED INSIDE POST BOX

Code #	<u>Item #</u>	<u>Qty</u>	Description	
Coue #			Description	NOTE:
27800	1	1	1-1/4" O.D.x76" post (top section)	POST TOP POST SECTION (1)
27802	2	1	1-1/2" O.D.x74" post (center section)	IS SHIPPED INSIDE
27810	3	1	1-3/4" O.D.x72" post (bottom section)	CENTER POST SECTION (2
30052	4	4	1/4-20x3/4 carriage bolt	
43550	5	4	1/4 lock washer	
42500	6	4	1/4-20 hex nut	- K
32019	7	2	1/4-20 lock nut 4	⁵ (())
20417	8	2	V link	
28024	9	2	'B' tube clamp	
728202	10	2	'C' tube clamp - riveted to link	A STORY
720419	11	2	'O' tube clamp - riveted to link 6	
20413	12	2	tube clamp - with hole in center	
728204	13	2	cam arm	7 (((()))
28210	14	1	locking bracket	
MPS	_	1	MPS ground socket w/hardware	

MPS HARDWARE PACKED IN POST BOX

27860	Α	1	2"O.D.x30" long galvanized tube	
20413	В	2	Tube clamps	
42550	C	3	1/4-20 keps nuts E 1/4-20x1-1/4 carriage bolts	411/11/1/11/11
30053	D	2	1/4-20x1-1/4 carriage bolts	
32003	E	1	1/4-20x2-1/4 hex head (HH) bolt	

Instructions for MPS Ground Socket Installation

GS 1. Assemble tube clamps [B] as shown. Start 1/4-20 keps nuts [C] but do not tighten. Place assembly over slotted end of MPS galvanized tube [A], tighten nuts until snug.

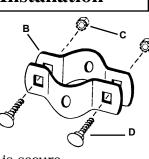
GS 2. Insert 1/4-20x2-1/4 HH bolt [E] in hole near bottom of 2"O.D.x30" long galvanized tube [A]. Place 1/4-20 keps nut [C] on end of 1/4-20x2-1/4 HH bolt [E], tighten.

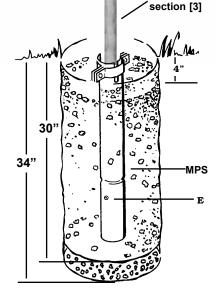
GS 3. Slide post bottom section (3) into ground socket (A) 24" and tighten 1/4-20 keps nuts [C] until post section is secure.

- **GS 4.** Dig hole 8" diameter and 34" deep. Put coarse gravel in bottom of hole until top of ground socket is to ground level [30"]. Place crumpled newspaper inside lower end of socket to prevent concrete from sealing post (allows water to drain from post).
- GS 5. Place ground socket/post section assembly in center of hole. Fill with concrete mix to just below slots in upper end of the socket [approx. 4" from ground surface]. This will require approximately 80 to 90 pounds of mix. Use guy wires or rope to hold assembly in vertical position while concrete sets.

BE SURE to allow sufficient clearance above concrete to use wrench on clamp.

GS 6. After concrete has hardened, loosen clamps and slide post section to bottom of socket. Re-tighten clamps securely. MPO INSTRUCTIONS CONTINUE ON BACK



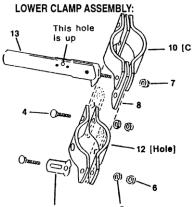


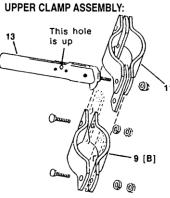
Bottom post

Instructions for MPQ Mounting Post Installation

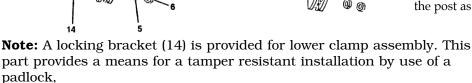
Note: Post top section (1) is shipped inside center post section (2).

1. Assemble post clamps as shown. Leave nuts loose at this time.





When assembling the clamp parts, be sure the 'V'. stamped on the links point toward the post as shown.

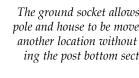


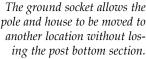
bolt or wire through cam arm and locking bracket.

- 2. Bottom end of top section (1) and center post section (2) are flared. When assembled, this flare acts as a stop to prevent raising a section too far. To assemble, it is necessary to slide smaller section through next larger section from bottom end.
- **3.** Proceed with assembly as shown. Tighten nuts on clamps (9) and (12) until secure.
- 4. To adjust tension on cam arm, move cam arm down parallel with post and tighten locking nut. When arm is raised at right angles to post, assembly is loosened.
- **5.** Attach martin house per directions packed with house.

WARNING: When adjusting post, be sure to hold post section securely with one hand and operate cam with the other. When cam arm is raised, post section is free to drop rapidly.

6. To raise, release cam arm on upper clamp assembly. Repeat, using cam arm on lower clamp assembly.







E-mail <ervatool@sbcglobal.net>